# 82M-3E SERIES ENCLOSED POWER CLAMPS





### ONE WORLD. ONE CLAMP. YOUR WAY.

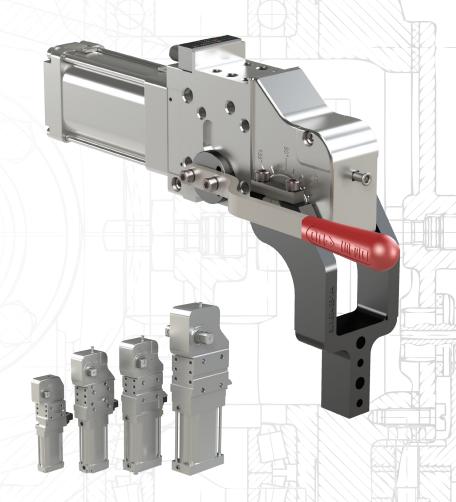
DESTACO Power clamps are designed to meet the rigirous requirements of automotive and sheet metal processing applications, while lasting millions of cycles.

The 82M3E Series power clamps are built to withstand the harshest of manufacturing environments and designed to deliver superior clamping power with unparalleled flexibility.

When it comes to holding and positioning work perfectly in place, look no further than DESTACO's most flexible and complete family of 82M-3E Series enclosed power clamps to get the job done.

# Product Highlights/Options

- Four sizes available 40, 50, 63 and 80mm
- Field adjustable
- Enclosed aluminum body
- Optional U-Arms and lateral arms available
- Available with and without hand lever



# • Easily adjust arm opening angle with one tool • Hand lever is adjustable for better ergonomics • Infinite arm opening adjustment (up to 135°) • Manual unlocking in case of air pressure loss • Multiple mounting surfaces provide greater flexibility • Conform to NAAMS and Euro mounting standards • Markets Applications ASSEMBLY WELDING FIXTURE/TESTING

PC\_82M-F\_0916\_US



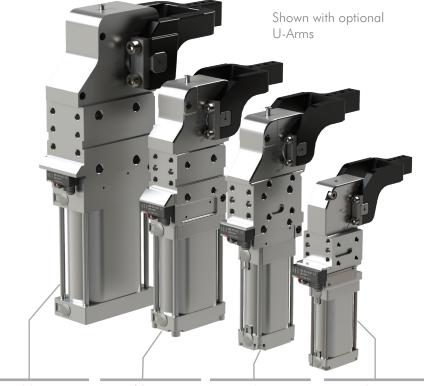


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## The Most Flexible and Complete Family of Clamps



80mm

Max Holding Torque 3000 Nm Max Clamping Torque 850 Nm at 5bar

63mm

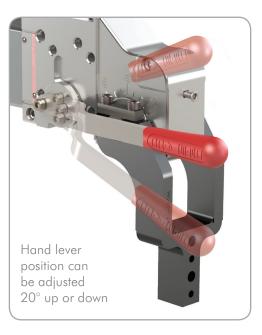
Max Holding Torque 1800 Nm Max Clamping Torque 420 Nm at 5bar

50<sub>mm</sub>

Max Holding Torque 1300 Nm Max Clamping Torque 270 Nm at 5bar

40mm

Max Holding Torque 380 Nm Max Clamping Torque 120 Nm at 5bar

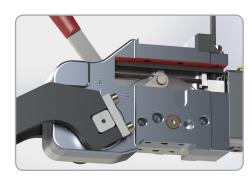


- Hand lever position is adjustable for improved ergonomics.
- Handle can be mounted on the left or right side

# Adjusting the Arm Opening Angle







# Easily adjust arm opening angle with an M5 Allen wrench.

- Move clamp arm to full open position.
- Using Allen wrench, release mechanism (leave Allen wrench in place).
- Move clamp arm to desired opening.
- Tighten to 20 Nm.

Dimensions and technical information are subject to change without notice.

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