## WITH ENVIRONMENTAL CLASSIFICATION

With BS (size 40-71) classified acc to environmental class we are able to recommend the gears for installation in ambient conditions where normally only materials in stainless steel are accepted. The gears are classified acc to environ-mental class M2-M3, Swedish standard stBK-N4.


## Advantages:

- No corrosion
- High surface finish • Modern design
- Low weight (aluminium)
- No maintenance
- Easy handling
- High rating
- Large number of motor alternatives
- IEC-standard


## Product specification

- coated gear case, flanges and feet
- stainless steel bolts in gear housing
- stainless steel hollow shaft ( SS 2346 alt. 2382)
- stainless steel output shaft
- surface for seal ring protected by stainless steel sleeve (SS 2333)
- Seal rings of viton
- ratings acc to catalogue


## Type of coating

The coating is a recently developed surface coating method for aluminium.

The coating means that the material surface is, by a chemical process, converted into an aluminium oxide, which gives a very hard, ceramic, surface finish.

The oxide layer is then impregnated and coated with plastic. With heat treatment a very strong and resistant connection between oxide and plastic is created.

Unique coating qualities:

- high resistance against corrosion
- very hard and resistant against wear
- Iow tendency to be sticky
- hygienic


## Application examples

- food industry
- paper and cellulose industry
- pharmaceutical industry
- chemical industry
- defence industry
- marine and mobile installations
- all outdoor installations

| Gear |  | BS 40 | BS 50 | BS 63 | BS 71 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Catalogue rating, Nm | max | 78 | 120 | 197 | 315 |
|  | min | 31 | 62 | 92 | 143 |
| Output speed, rpm | max | 429 | 358 | 369 | 381 |
|  | min | 9 | 9 | 7 | 7 |
| Max static load, Nm |  | 93 | 150 | 250 | 400 |
| Radial force on output shaft, N |  | 2000 | 2700 | 4000 | 5000 |
| Thrust load on output shaft, N |  | 2000 | 2500 | 3500 | 4500 |

